

SEVERE USAGE PARTS AND PRICE

BULLETINS

1952-1953

1948-1954 Special Parts List

**INDEX**  
Severe Usage Parts Bulletins

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- No. 13 (10-30-52) - New Engine Front Mounting Kit
  
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- No. 4 (3-20-53) - Severe Usage Rear Axle Assembly for 4, 5, 6, & 7 B and C Series and 8B
- No. 6 (3-20-53) - Twin-H Exhaust Manifold for 5B, 6B, 7B and 5C, 7C (S-393)
- No. 12 (6-8-53) - New Camshaft #309742 for 7A, 7B and 7C engines (S-434)
- 1948-1954 - Special Parts List

Number	9
Date	May 8, 1952
Subject	



## GENERAL PARTS POLICIES and INFORMATION BULLETIN

TO ALL ZONES & DISTRIBUTORS

	List Price	Whlse. Net	Dlr. Net	Zone-Dist. Net
SP 307559 Severe Usage Kit	\$ 262.08	\$ 196.84	\$ 157.62	\$ 120.60

SEVERE  
USAGE  
KIT

This Kit includes the following:

<u>Req'd</u>	<u>Part No.</u>	<u>Part Name</u>
1	306703	Steering Spindle - R
1	306704	Steering Spindle - L
2	306706	Tie Rod Assembly
2	306707	Shock Absorber - Front
2	306708	Shock Absorber - Rear
2	307507	Rear Axle Drive Shaft Assembly
2	306710	R/A Drive Shaft Oil Seal
2	306711	Rear Wheel Bearing Adj. Cap Seal
2	307509	R/A Shaft Key
2	306713	Spacer R/A Wheel Bearing Adj. Cap
4	306743	Wheel Assembly 15/5.50K
2	307169	Hub & Bolt Assembly - Front
2	307172	Hub & Bolt Assembly - Rear
20	307176	Nut Wheel Hub Bolt
1	307177	Steering Arm Outer - R
1	307178	Steering Arm Outer - L

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Special Cylinder Heads

Aluminum - 4B,5B,6B	\$ 45.20	\$ 36.16	\$ 29.38	\$ 22.60
Aluminum - 7B	51.25	41.02	33.33	25.64
Iron - 4B,5B,6B,7B	34.35	27.49	22.34	17.18

SPECIAL  
CYLINDER  
HEADS

Any cylinder head which we have available for the "B" Series Six Cylinder cars will be furnished for any car on which it is not standard to take care of an Owner's requirements on higher or lower compression, due to type of gasoline available, or operating conditions.

\* \* \* \* \*

The above prices do not include installation.

It is not possible to install this material in production. It will be shipped with the car for Field installation, or installed on order at established flat rate in the Factory Service Garage.

Number	10
Date	6-16-52
Subject	



## GENERAL PARTS POLICIES and INFORMATION BULLETIN

TO ALL ZONES & DISTRIBUTORS:

Effective immediately, we have available a Twin Exhaust Manifold and Pipe Kit for use on Models 5B-6B-7B equipped with the New Twin H-Power or Models 5A-6A-7A on which Twin H-Power has been installed.

SP 307604            Twin Exhaust Manifold and Pipe Kit

List - \$ 50.00	Whlse. Net - \$37.50	Dealer Net - \$30.00	Zone-Distr. Net - \$22 50
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TWIN  
EXHAUST  
MANIFOLD  
AND  
PIPE KIT

<u>Req'd</u>	<u>Part No.</u>	<u>Name</u>
1	307605	Exhaust Manifold Assy.
1	307607	Intake to Exhaust Manifold Baffle Plate
1	307612	Intake to Exhaust Manifold Baffle Plate Gasket
1	307608	Exhaust Manifold Outlet Elbow
1	307609	Front Exhaust Pipe Assy.
1	307611	Front Pipe to Manifold Gasket
1	307614	Exhaust Manifold Outlet Elbow Gasket

This Kit is so designed that only the Front Exhaust Pipe on Models 5B, 6B and 7B need be replaced.

It is not possible to install this material in production. It will be shipped with the car for Field Installation or installed on order at established flat rate in the Factory Service Garage.

When New Car is ordered, send in Parts Order covering above Kit and specify whether it is to be shipped for Field Installation or installed by Factory Service Garage All Kits will be billed on Parts Invoices.

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C. T. Perrin  
Parts Specification Division

(THIS BULLETIN IS NOT BEING MAILED TO DEALERS OR SERVICE STATION AGREEMENT HOLDERS.)



# GENERAL PARTS POLICIES and INFORMATION BULLETIN

Number	13
Date	Oct. 30, 1952
Subject	

**TO ZONES AND OTHER DISTRIBUTOR:**

We now have available from the Factory Service Parts Department a new ENGINE FRONT MOUNTING KIT for use on all models where unusually severe driving conditions are encountered.

This kit consisting of the items listed below provides additional stability for the front mounting of the engine.

<u>Part Number</u>	<u>Name</u>	<u>List Price</u>	<u>Whlse. Net</u>	<u>Dir. Net</u>	<u>Zone-Dist. Net</u>
SP 307574	Engine Front Mounting Kit consists of the following.	\$7.50	\$6.00	\$4.88	\$3.75
BM 307543	Mounting-front upper				
BM 307544	Mounting-front lower				
BM 171873	Bolt - mounting to frame				
BM 170343	Nut-frame bolt self locking				
BM 171096	Washer-frame bolt				
BM 307664	Sleeve-frame bolt				
BM 307660	Bushing-upper mounting				

Kits may be ordered from the Factory Parts Department on a regular Parts Order Form.

C. T. Perrin  
Parts Specification Division

(THIS BULLETIN IS NOT TO BE MAILED TO DEALERS OR SERVICE STATION AGREEMENT HOLDERS)

NEW  
ENGINE  
FRONT  
MOUNTING  
KIT

ORDER  
FROM  
PARTS  
DEPT.



# GENERAL PARTS POLICIES and INFORMATION BULLETIN

1953 Series

Number  
1

Date  
11-15-52

Subject

TO ALL ZONES AND OTHER DISTRIBUTORS:

A NEW Unusually Severe Usage Parts Kit is now available for installation on Models 5B-6B-7B, with the second series Rear Axle and 1953 Models 5C and 7C.

Rear axle parts and rear hubs which were applicable to the 1952 first series rear axle are not included in the new kit. However, we have added the New Engine Front Mounting Kit, announced on 1952 General Parts Policies and Information Bulletin No. 13 and Front Shock Absorber Cushion Retainers and Anchor Plates.

NEW  
UNUSUALLY  
SEVERE  
USAGE  
PARTS  
KIT

<u>Req'd</u>	<u>Part Number</u>	<u>Name</u>	<u>List Price</u>	<u>Whlse. Net</u>	<u>Dir. Net</u>	<u>Zone-Dist. Net</u>
1	SP 307945	Unusually Severe Usage Parts Kit. Consists of the following	211.12	160.28	128.66	99.25
1	BX 306703	Spindle-RH-steering				
1	BX 306704	Spindle-LH-steering				
2	C 306706	Tie rod assembly				
2	BZ 306707	Shock absorber-front				
2	BZ 306708	Shock absorber-rear				
4	C 306743	Wheel assembly				
2	C 307665	Hub and bolt assy-front				
10	BZ 307176	Nut-front hub bolt				
1	BX 307177	Arm-RH-outer steering				
1	BX 307178	Arm-LH-outer steering				
4	F 46718	Retainer-front shock absorber retainer				
2	BZ 159775	Plate-front shock absorber anchor				
1	SP 307574	Mounting kit-engine front				

PRICES  
AND  
CONTENTS

For field installation on Models 5B-6B or 7B the Kit may be procured from the Parts Department by placing a regular Parts Order in the usual manner.

It is not possible to install this Kit in production on Models 5C or 7C; however, it will be shipped with the car for field installation, or installed on order at the Factory Service Garage at established flat rate charges.

ORDERING

When ordering for new car, send in a Parts Order covering this material and specify whether it is to be shipped for field installation or installed by the Factory Service Garage. All kits will be billed on Parts Invoices.

Kit, Part 307559, is still available for models equipped with the 1952 first series Rear Axle and may be procured on a regular Parts Order.

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C. J. Perrin  
Parts Specification Division

(THIS BULLETIN IS NOT BEING MAILED TO DEALERS OR  
SERVICE STATION AGREEMENT HOLDERS, )



# GENERAL PARTS POLICIES and INFORMATION BULLETIN

Number

4

Date

3-20-53

Subject

TO ALL DEALERS AND SERVICE STATION AGREEMENT HOLDERS:

New Rear Axle assemblies and Hub and Bolt assemblies for SEVERE USAGE are now available for Models 4C, 5C and 7C. They may be installed on Models 4B, 5B, 6B 7B and 8B with second series axles as well.

SEVERE  
USAGE  
REAR  
AXLE  
ASSEMBLIES

The new axles in six OD ratios and hub assemblies with the price structure are listed below.

<u>Part Number</u>	<u>Name</u>	<u>List Price</u>	<u>Whlse. Net</u>	<u>Dealer Net</u>
C 309295	Axle Assy (3.07 to 1)	165.00	144.38	123.75
C 309296	Axle Assy (3.53 to 1)	165.00	144.38	123.75
C 309297	Axle Assy (3.92 to 1)	165.00	144.38	123.75
C 309298	Axle Assy (4, 27 to 1)	165.00	144.38	123.75
C 309299	Axle Assy (4.55 to 1)	165.00	144.38	123.75
C 309308	Axle Assy (3.31 to 1)	165.00	144.38	123.75
C 309221	Hub Assy (2 Req'd)	17.50	13.13	10.50

PART NOS.  
AND  
PRICES

Each assembly includes the rear axle, brake assemblies and brake control tubes from the rear axle tee to both wheels. They do not include hubs.

COMPONENTS

It is not possible to install these axles and hubs in production on Models 4C, 5C and 7C, however, they are available for shipment with the car for field installation or may be installed on order at the Factory Service Garage a+ established flat rate charges.

When ordering for a new car send a Parts Order to your Zone or Distributor covering the axle and associated parts specifying whether it is to be shipped for field installation or installed by the Factory Service Garage. All axles and hubs will be billed on a regular Parts Invoice.

ORDERING

For field installation on 45,513,6B, 7B or 8B and Models 4C, 5C and 7C already delivered, the axles and associated parts may be obtained by placing a regular Parts Order with your Zone or Distributor in the usual manner.

C. J. Perrin  
Parts Specification Division  
Service Department

Number

6

Date

3-20-53

Subject

TWIN  
EXHAUST  
MANIFOLD AND  
PIPE KIT

COMPONENTS

HOW  
TO  
ORDER



# GENERAL PARTS POLICIES and INFORMATION BULLETIN

TO ALL DEALERS AND SERVICE STATION AGREEMENT HOLDERS:

A Twin Exhaust Manifold and Pipe Kit is available for Models 5B, 6B, 7B, 5C and 7C when they are equipped with Twin H-Power.

This Kit is part number SP 307604, Twin Exhaust Manifold and Pipe Kit, having a list price of \$50.00, Wholesale net of \$37.50 and Dealer Net of \$30.00.

It includes the following parts:

<u>Req'd</u>	<u>Part No.</u>	<u>Name</u>
1	307605	Exhaust Manifold Assy.
1	307612	Gasket-Intake to Exhaust Manifold
1	307608	Elbow-Exhaust Manifold Outlet
1	307609	Pipe Assy-Front Exhaust.
1	307611	Gasket-Exhaust Pipe to Manifold
2	307614	Gasket-Manifold Outlet Elbow
2	2404	Bolt-Exhaust Pipe Flange
2	71058	Nut-Exhaust Pipe Flange Bolt
	18308	13/Washer-Exhaust Pipe Flange Bolt

It is not possible to install this material in production. It will be shipped with the car for Field Installation or installed on order by the Factory Service Garage at t established flat rate.

When New Car is ordered, send a Parts Order to your Zone or Distributor covering above Kit and specify whether it is to be shipped for Field Installation or installed by the Factory Service Garage. All Kits will be billed on a regular Parts Invoice.

C. J. Perrin  
Parts Specification Division  
Service Department

Number

6

Date

3-20-53

Subject

TWIN  
EXHAUST  
MANIFOLD  
AND  
PIPE KIT

COMPONENTS

HOW  
TO  
ORDER



# GENERAL PARTS POLICIES and INFORMATION BULLETIN

TO ALL DEALERS AND SERVICE STATION AGREEMENT HOLDERS:

A Twin Exhaust Manifold and Pipe Kit is available for Models 5B, 68, 7B, 5C and 7C when they are equipped with Twin H-Power.

This Kit is part number SP 307604, Twin Exhaust Manifold and Pipe Kit, having a list price of \$50.00, Wholesale net of \$37. 50 and Dealer Net of \$30. 00.

It includes the following parts:

<u>Req'd</u>	<u>Part. No.</u>	<u>Name</u>
1	307605	Exhaust Manifold Assy.
1	307612	Gasket-Intake to Exhaust Manifold
1	307608	Elbow-Exhaust Manifold Outlet
1	307609	Pipe Assy- Front Exhaust
1	307611	Gasket-Exhaust Pipe to Manifold
1	307614	Gasket-Manifold Outlet Elbow
2	2404	Bolt-Exhaust Pipe Flange
2	71058	Nut-Exhaust Pipe Flange Bolt
2	18308	P/Washer-Exhaust Pipe Flange Bolt

It is not possible to install this material in production. It will be shipped with the car for Field Installation or installed on order by the Factory Service Garage at the established flat rate.

When New Car is ordered, send a Parts Order to your Zone or Distributor covering above Kit and specify whether it is to be shipped for Field Installation or installed by the Factory Service Garage. All Kits will be billed on a regular Parts Invoice.

C. J. Perrin  
Parts Specification Division  
Service Department

Number

12

Date

6-8-53

Subject

AVAILABLE

NEW

HIGH

PERFORMANCE

SKELETON

ENGINE

ASSEMBLY

PRICE

SCHEDULE

TELL

AND

SELL

ORDER  
BLANK  
ATTACHED



# GENERAL PARTS POLICIES and INFORMATION BULLETIN

TO ALL DEALERS AND SERVICE STATION AGREEMENT HOLDERS:

A New Camshaft, part number 309742, is now available for use in Model 7A, 7B and 7C engines where extra high performance at a minimum of expense is desired. This Camshaft is now being supplied for part 309397 Camshaft and may be installed in the engine without replacement of additional parts.

The new part number and price schedule of the Camshaft is listed below.

<u>Part No.</u>	<u>Name</u>	<u>List Price</u>	<u>Whlse. Net</u>	<u>Dealer Net</u>
C 309742	Camshaft	32.50	26.65	21.78

It is not possible to install the new Camshaft in production on Model 7C; however, it will be shipped with the new car for field installation or installed at the Factory Service Garage at established flat rate charges.

When New Car is ordered, send a Parts Order to your Zone or Distributor covering the new Camshaft and specify whether it is to be shipped for field installation or installed by the Factory Service Garage. All Camshafts will be billed on a regular Parts Invoice.

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C. J Perrin  
Parts Specification Division

## SPECIAL PARTS

1948-1954

## Z

Group & Illus. No.	Part No.	Name	Per Car	Models
Z1-		SEVERE USAGE PARTS LIST		
	309781	Spindle- RH- steering	1	1949-1952,4C,5C,7C,6D,7D
	309782	Spindle-LH- steering	1	1949- 1952,4C,5C,7C,6D,7D
	309783	Washer-spindle grease	2	1949-1952,4C.5C,7C,6D.7D
	307177	Arm-RH-outer steering	1	1949-1952.4C,5C.7C,6D,7D
	307178	Arm-LH-outer steering	1	1949-1952,4C.5C,7C,6D,7D
	306708	Tie rod assy.	2	1949-1952,4C,5C,7C,6D,7D
	309228	Bar assy-front stabilizer	1	1C,2C,1D,2D,3D
	309230	Bushing-stabilizer bar	2	1C.2C,1D,2D,3D
		Severe Use. Axle assemblies include brakes but no cables or hubs.		
	309295	Axle assy. 3.07-1 Tag 43/14	1	1952 4C.5C,7C,4D,5D,6D,7D
	309308	Axle assy. 3.31-1 Tag 43/13	1	1952 4C.5C,7C,4D,5D,6D,7D
	309206	Axle assy. 3.54-1 Tag 98/13	1	1952,4C,5C,7C,4D,5D,7D
	309297	Axle assy. 3.92-1 Tag 47/12	1	1952,4C,5C,7C,4D,5D,6D,7D
	309851	Axle assy. 4.09-1 Tag 45/11	1	1951,4C,5C,7C,4D,5D,6D,7D
	309298	Axle assy. 1.27-1 Tag 47/11	1	1952.4C,5C,7C,4D,5D,6D,7D
	309199	Axle assy. 4.55-1 Tag 50/11	1	1952,4C,5C,7C,4D,5D,6D,7D
	309682	Axle assy. 3.31-1 Tag 43/13	1	1C,2C,1D,2D,3D
	709881	Axle assy. 3.54-1 Tag 48/13	1	1C,2C,1D,2D,3D
	309680	Axle assy. 3.92-1 Tag 47/72	1	1C,2C,1D,2D,3D
	309679	Axle assy. 4.09-1 Tag 45/11	1	1C,2C,1D,2D,3D
	309678	Axle assy. 1.27-1 Tag 47/11	1	1C,2C,1D,2D,3D
	309677	Axle assy. 4.89-1 Tag 94/9	1	1C,2C,1D,2D,3D
		Components of 4C, 5C, 7C, 4D, 5D, 6D, 7D Severe Usage Axles are identical to standard "P" axles except as noted. Components of 1C, 2C, 1D, 2D, 3D Severe Usage Axles are identical to those of 4C, 5D, 7C, 4D, 5D, 6D 7D axles except as noted.		
	309443	Housing assy. (less backing plate)	1	1952,4C,5C,7C,4D,5D, 6D,7D
	309789	Housing assy. (less backing plate)	1	1C,2C,1D,2D,3D
	306981	Gear & pinion set 3.07-1	1	1952 4C,5C,7C,4D,5D,6D,7D
	309429	Gear & pinion set 3.31-1	1	1052,1954
	309432	Gear & pinion set 9.54-1	1	1952,1954
	309435	Gear & pinion set 3.92-1	1	1952,1954
	309438	Gear & pinion set 4.27-1	1	1952,1954
	307587	Gear & pinion set 4.55-1	1	1952,4C,5C,7C,4D,5D, 6D,7D
	307584	Gear & pinion set 4.09-1	1	1C,2C,1D,2D,3D
	309725	Gear & pinion set 4.89-1	1	1C,2C,1D,2D,3D
	306999	Case assy-differential	1	Use with 3,07,3.31,3,54
	307570	Case assy-differential	1	Use with 3.92,4.27,4,55,4,89
	309875	Screw-drive gear. (P)	8-10	1952-1954
	307598	Shaft-axle drive (H)	2	1948-1952
	309456	Shaft-axle drive (P)	2	1952,4C,5C,7C,4D,5D,6D,7D
	309736	Shaft-axle drive	2	1C,2C,1D,2D,3D
	307601	Key-axle shaft (H)	2	1948-1952
	309458	Key-axle shaft (P)	2	1952,4C,5C,7C,4D,5D,6D,7D
	306712	Key-axle shaft	2	1C,2C,1D,2D,3D
	171999	Nut-axle shaft (P)	2	1952 4C,5C,7C,4D,5D, 6D,7D
	171950	Washer-axle shaft (P)	2	1951,4C,5C,7C,4D,5D, 6D,7D
	396710	Oil seal assy.-axle shaft (H)	2	1948-1952
	309457	Oil seal assy.-axle shaft (P)	2	1952,4C,5C,7C,4D,5D, 6D,7D
	309737	Oil seal assy.-axle shaft	2	1C,2C,1D,2D,3D
	309205	Cap assy.-RH-wheel bearing adj. (P)	1	1952,4C,5C,7C,4D,5D, 6D,7D
	309206	Cap assy.-LH-wheel bearing adj (P)	1	1952,4C,5C,7C,4D,5D, 6D,7D
	308713	Spacer-adjusting cap (H)	2	1948-1952
	306711	Oil seal assy.-wheel bearing (H)	2	1948-1952
	309209	Oil seal assy.-wheel bearing (P)	2	1952,4C,5C,7C,4D,5D,6D,7D

Z		1948-1954		SPECIAL PARTS	
Group & Illus. No.	Part No.	Name		Per Car	Models
Z1-		SEVERE USAGE PARTS LIST (Cont'd)			
	309451	Shim-wheel bearing adj	.003 (P)	AR	1952,4C,5C,7C,4D,5D,6D,7D
	309453	Shim-wheel bearing adj	.005 (P)	AR	1952,4C,5C,7C,4D,5D,6D,7D
	309453	Shim-wheel bearing adj	.010 (P)	AR	1952,4C,5C,7C,4D,5D,6D,7D
	309454	Shim-wheel bearing adj	.030 (P)	AR	1952,4D,5C,7C,4D,5D,6D,7D
	171951	Cone-wheel bearing	(P)	2	1952,4C,5C,7C,4D,5D,6D,7D.
	171773	Cone-wheel bearing		2	1C,2C,1D,2D,3D
	171952	Cup-wheel bearing	(P)	2	1952,4C,5C,7C,4D,5D,6D,7D
	71597	Cup-wheel bearing		2	1C,2C,1D,2D,3D
	309305	Backing plate-RH-rear	(P)	1	1952,4C,5C,7C,4D,5D,6,7D
	309306	Backing Plate-LH-rear brake	(P)	1	1952,4C,5C,7C,4D,5D,6,7D
	306797	Backing plate- RH- rear brake		1	1C,2C,1D,2D,3D
	306798	Backing plate-LH-rear brake		1	1C,2C,1D,2D,3D
	63974	Cover-backing plate brake adjust hole		2	1C,2C,1D,2D,3D
		Relining kits for 1C,2C,1D,2D,3D, Severe Usage Brakes are same as 4C,5C,7C,4D,5D,6D,7D.			
	309896	Cable assy-rear brake.		2	1C,2C,1D,2D,3D
	306743	Wheel assy-15 x 5.50		2	1948-1952,4C,5C,7C,4D,5D,6D,7D
	309689	Wheel assy-15 x 5.00		2	1C,2C,1D,2D,3D
	309784	Hub assy-front-drum & (11 x 2-1/4 brake)		2	1948-1952,4C,5C,7C,4D,5D,6D,7D
	309690	Hub assy-front-drum & (11 x 2.1/14 brake)		2	1C,2C,1D,2D,3D
	307172	Hub assy-rear drum & (11 x 2-1/4 brake)		2	1948-1952
	309221	Hub assy-rear drum & (11 x 2-1/4 brake)	(P)	2	1952,4C,5C,7C,4D,5D,6D,7D
	307172	Huh assy-rear drum & (11 x 2.1/4 brake)		2	1C,2C,1D,2D,3D
	307175	Bolt assy-wheel hub		20	1948-1954
	307176	Nut-wheel hub bolt		20	1948-1954
	172004	Cone-front wheel inner bearing		2	7C,6D,7D
	172005	Cup-front wheel inner bearing		2	7C,6D,7D
	301621	Spring-coil load 2080 Rate 450		2	1948-1952,4C,5C,7C,4D,5D,6D,7D
	307194	Spring-coil load 2290 Rate 386		2	1948-1952,4C,5C,7C,4D,5D,6D,7D
	300864	Spring-coil load 1800 Rate 575		2	1C,2C,1D,2D,3D
	309865	Spring-rear load 626 Rate 180		2	1C,2C,1D,2D,3D
	309694	Plate-rear spring U bolt		1	1C,2C,1D,2D,3D
	309695	Plate-LH-rear spring U bolt		1	1C,2C,1D,2D,3D
	306707	Shock absorber-front		2	1948-1952,4C,5C,7C,4D,5D,6D,7D
	309862	Shock absorber-front		2	1C,2C,1D,2D,3D
	308708	Shock absorber-rear		2	1948-1952,4C,5C,7C,4D,5D,6D,7D
	309863	Shock absorber-rear		2	1C,2C,1D,2D,3D
	159775	Plate-front shock absorber anchor		2	1948-1952,4C,5C,7C,4D,5D,6D,7D
	309395	Engine assy-7X		1	7A,7B,7C,7D
		309395 (or 300366 cyl. & piston) has been manufactured with three different cylinder bore sizes. This original bore size can be determined by the code letter stamped on the cylinder block at the valve opening.			
		3.183" bore Code H, 3.827" bore Code HO, 3.8375" bore code DD. 7X engine includes head gasket and stud nuts			

SPECIAL PARTS		1948-1954		Z
Group & Illus. No.	Part No.	Name	Per Car	Models
Z1-		SEVERE USAGE PARTS LIST (Cont'd)		
	307574	Kit-engine front mounting  307574 consists of 2 - 307543, 2 - GM181413, 2 - GM 451014, 4 - 171096, 2 - 307664 and 2 - 307660	2	1948-1952,4C,5C,7C,4D,5D, 6D,7D
	307543	Mounting-upper-engine-front	2	1948-1952,4C,5C,7C,4D,5D, 6D,7D
	307544	Mounting-lower-engine-front	2	1948-1952,4C,5C,7C,4D,5D, 6D,7D
	171873	Bolt-engine front mounting	2	1948-1952,4C,5C,7C,4D,5D, 6D,7D
	GM451014	Nut-engine front mounting bolt	2	1948-1952,4C,5C,7C,4D,5D, 6D,7D
	171096	P/washer-engine front mounting bolt	2	1948-1952,4C,5C,7C,4D,5D, 6D,7D
	307664	Sleeve-engine front mounting bolt	2	1948-1952,4C,5C,7C,4D,5D, 6D,7D
	307660	Bushing-engine front mounting	2	1948-1952,4C,5C,7C,4D,5D 6D,7D
	309386	Cylinder & piston asst/ "7X"	1	7A,7B,7C,6D,7D
	309393	Stud-cylinder head "7X"	21	7A,7B,7C,6D,7D
	GM103028	Nut-cylinder head stud "7X"	21	7A,7B,7C,6D,7D
	309390	Head-CI cylinder "7X"	1	7A,7B,7C,6D,7D
	309302	Gasket-cylinder head "7X"	1	7A,7B,7C,6D,7D
	307604	Kit-twin exhaust manifold (T)	1	"262", "308", "7X", engines
		307404 consists of 1 - 307605, 1 - 307613, 1 - 307408, 1-307609, 1-307414, 1.307611,2-G6079644, 2-71050, 2-18308.		
	307605	Manifold-twin exhaust (T)	1	"262", "308", "7X" engines
	307612	Gasket-intake to exhaust manifold	1	"262", "308", "7X" engines
	307608	Elbow-exhaust manifold	1	"262", "300", "7X" engines
	307609	Pipe-exhaust front	1	"262", "308", "7X" engines
	307614	Gasket-exhaust manifold to elbow	1	"262", "308", "7X" engines
	307611	Casket-exhaust pipe flange	1	"262", "308", "7X" engines
	GM179844	Screw-manifold	2	"262", "308", "7x" engines
	71058	Nut-manifold bolt	2	"262", "308", "7X" engines
	18308	Washer-manifold bolt	2	"262", "308", "7X" engines
	309396	Crankshaft "7X"	1	7A,7B,7C,6D,7D
	311040	Camshaft	1	6D,7D
	309742	Camshaft "7X"	1	7A,7B,7C,6D,7D
	309777	Camshaft	1	1C,2C,1D,2D,3D
	309770	Piston 3,810 AX "7X"	6	7A,7B,7C,6D,7D
	309771	Piston 3.820 ADX "7X"	6	7A,7B,7C,6D,7D
	309398	Piston 3.830 BBX "7X"	6	7A,7B,7C,6D,7D
	309715	Piston-3,840 BOOOX "7X"	6	7A,7B,7C,6D,7D
	309407	Ring-upper compression for 309398	6	7A,7B,7C,6D,7D
	309408	Ring-lower compression for 300398	6	7A,7B,7C,6D,7D
	309409	Ring-upper oil for 309398	6	7A,7B,7C,6D,7D
	309647	Ring-lower oil for 3093911	6	7A,7B,7C,6D,7D
	309717	Ring-upper compression for 309998 & 309715	6	7A,7B,7C,6D,7D
	309718	Ring-lower compression for 309398 & 309715	6	7A,7B,7C,6D,7D
	309719	Ring-upper oil for 309715	6	7A,7B,7C,6D,7D
	309720	Ring-lower oil for 309715	6	7A,7B,7C,6D,7D

## SPECIAL PARTS

1948-1954

## Z

Group & Illus. No.	Part No.	Name	Per Car	Models
Z1-		SEVERE USAGE PARTS LIST (Cont'd)		
		Regular service rings may be used for service with pistons 309770-1		
	309384	Valve-inlet "7X"	6	7A,7B,7C,6D,7D
	309385	Valve-exhaust "7X"	6	7A,7B,7C,6D,7D
	307629	Kit-twin carburetor installation-oil bath	1	7A,7B,7C
	311749	Kit-twin carburetor installation-oil bath	1	6D,7D
	307554	Kit-twin carburetor installation-dry, "262" eng	1	4B,5B,4C,5C,4D,5D
	307628	Kit-twin carburetor installation-oil bath	1	5A,6A,6B
	307555	Kit-twin carburetor installation-dry	1	5A,6A,6B
	309564	Kit-twin carburetor installation-oil bath	1	1C,2C,1D,2D,3D
	309097	Kit-twin carburetor installation-dry	1	1C,2C,1D,2D,3D
	300713	Rod-carburetor metering "7X"	2	7A,7B,7C,6D,7D
	311078	Tank-gasoline (extra capacity)	1	4C,5C,7C,4D,5D,6D,7D
	309738	Radiator	1	"262", "308", "7X" engines
		SPECIAL GENERATOR INSTALLATION PARTS LIST		
	305436	Generator complete-50 amp	1	4C,5C,7C
	309837	Generator complete-55 amp	1	1D,2D,3D,
	307051	Generator complete-55 amp	1	4D,5D,6D,7D less PS
	305437	Regulator-generator voltage	1	4C,5C,7C
	307653	Regulator-generator voltage	1	1954
	305439	Bracket-generator support	1	4C,5C,7C,4D,5D,6D,7D
	309838	Bracket-generator support	1	1D,2D,3D,
	GM181111	Screw-generator to bracket	2	4C,5C,7C,1954
	170337	Screw-lower-generator to bracket ,	2	4C,5C,7C,4D,5D,6D,7D
	GM103322	L/washer-generator to bracket screw	2	4C,5C,7C,4D,5D,6D,7D
	GM103321	L/washer- generator to bracket screw	2	4C,5C,7C,4D,5D,6D,7D
	GM118775	P/washer-generator to bracket screw	1	4C,5C,7C,4D,5D,6D,7D