

General Parts Policies & Info Bulletins -
1937 & 1939

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GENERAL PARTS POLICIES AND INFORMATION

1937 BULLETIN SERIES

Effective October 1st

10

Number

4-7-37

Date

SUBJECT

TO ALL MASTER DEALERS:

1937
CAMSHAFT
AND
FUEL
PUMP
FOR 1935-36
ENGINES

This Bulletin deals with the parts involved in the use of 1937 camshafts and 1937 fuel pumps singly and in combination as replacement material on 1935 and 1936 engines.

1937 CAMSHAFT USED WITH 1935-36 FUEL PUMP ON 1935-36 ENGINES

The 1937 camshaft may be used to replace the 1935-36 camshaft in a 1935-36 engine with the 1935-36 fuel pump by using four fuel pump to cylinder gaskets to give .050" to .060" spacing between cylinder block and fuel pump flange.

1	C	152644	Camshaft - Six Cylinder
1	C	152645	Camshaft - Eight Cylinder
4	BM	44694	Fuel Pump Gasket

1937 CAMSHAFT AND FUEL PUMP FOR 1935-36 ENGINES

The 1937 camshaft and 1937 standard fuel pump may be used on 1935-36 engine by using the following 1937 parts.

1	C	152644	Camshaft - Six Cylinder
1	C	152645	Camshaft - Eight Cylinder
1		153270	Fuel Pump
2	BM	71733	Fuel Pump to Cylinder Bolt
2	BT	70414	Fuel Pump to Cylinder Bolt Lockwasher
2	BM	71638	Fuel Pump to Cylinder Bolt Plain Washer
1	BM	154192	Fuel Pump to Cylinder Bolt Insulating Sleeve
1	BM	154193	Fuel Pump to Cylinder Bolt Insulating Washer
1	BM	153273	Fuel Pump to Oil Baffle Spacer - Thick
1	BM	153274	Fuel Pump Oil Baffle
1	BM	155275	Fuel Pump Oil Baffle to Cylinder Gasket

(OVER)

1937
CAMSHAFT
AND
FUEL
PUMP
FOR 1935-36
ENGINE

1937 FUEL PUMP USED WITH 1935-36 CAMSHAFT ON 1935-36 ENGINES

The 1937 standard fuel pump may be used with a 1935-36 in a 1935-36 engine, by using the following parts:

1	153270	Fuel Pump
2 BM	71735	Fuel Pump to Cylinder Bolt
2 BT	70414	Fuel Pump to Cylinder Bolt Lockwasher
2 BM	71638	Fuel Pump to Cylinder Bolt Plain Washer
1 BM	154192	Fuel Pump to Cylinder Bolt Insulating Sleeve
1 BM	154193	Fuel Pump to Cylinder Bolt Insulating Washer
1 BM	153273	Fuel Pump to Oil Baffle Spacer - Thick
1 BM	153274	Fuel Pump Oil Baffle
1 BM	153275	Fuel Pump Oil Baffle to Cylinder Gasket

It is impossible to mount the 1937 COMBINATION FUEL AND VACUUM PUMP on a 1935-36 engine.

P. E. Jones,

Supervisor,
Parts Specification Division,
Service Department.

GENERAL PARTS POLICIES AND INFORMATION

1937 BULLETIN SERIES

Effective October 1st

12-A

Number

4/27/37

Date

SUBJECT

TO ALL MASTER DEALERS:

NEW PRICES
ON "F"
PARTS

The following prices on "F" parts effective May 1, 1937.

The items marked with the asterisk * are being added to the "F" list for first time. These are Spicer universal joint parts which are being put on the list in order that you may receive the benefit of discounts equal to those given by jobbers handling those parts.

The necessary changes in prefix and list prices should also be in your Numerical Parts Price List, as well as the selected Parts Price List No. 17.

<u>Part No.</u>	<u>Description</u>	<u>List Price</u>	<u>Dealer Net</u>
F 23627	Chain - Timing	8.70	5.22
F 29887	Bearing - Connection Rod	1.25	.75
F 30126	Bearing - Connecting Rod	1.25	.75
F 35386	Chain - Timing	3.70	4.02
F 38059	Bolt - Spring Shackle	.40	.24
F 35060	Bolt - Spring Shackle	.40	.24
F 38091	Bolt - Spring Shackle	.40	.24
F 42521	Bearing - Clutch Throwout	2.95	1.77
F 43515	Journal Propeller Shaft	* 1.75	1.05
F 43521	Snap Ring - Propeller Shaft	* .05	.03
F 43809	Bearing Assembly - Propeller Shaft	* .60	.26
F 60139	Chain - Timing	6.70	4.02
F 60719	Journal - Universal Joint	* 1.25	.75
F 63853	Bushing - Front Axle	.15	.09
F 150194	Journal Assembly - Prop. Shaft	* 1.95	1.17
F 150723	"U" Bolt - Propeller Shaft	* .15	.09
F 153237	Bolt - Front Spring Shackle	.40	.24

REVISIONS
TO THE
NUMERICAL
PARTS
PRICE LIST

Please make the following corrections in the 1937 Numerical Parts Price List:

- 42424 Should be - USE 47603
- 42459 Should be - USE 42458
- 42939 Should be - USE 45053
- 43590 Should be - USE 153456
- 44636 The correct list price is \$.30
- 45270 Should be - USE 47452
- 71099 Should be - USE 71410
- 109511 Should be cancelled as it is no longer supplied. This will correct-information given in bulletin #12.

Add the following part which is now being carried as a service replacement part -

BT 42631 Clutch collar (Part of 42630 assembly)	List Price
	<u>\$1.00</u>

(OVER)

15
Number
6-14-37
Date

General Parts Policies And Information Bulletin

1937 BULLETIN SERIES

Effective October 1st

SUBJECT

TO ALL MASTER DEALERS:

MASTER
BODY
GROUPS
PARTS
BOOK

As this bulletin is being written, the first edition of the new Hudson Master Body Parts Book is being delivered to us from the printer.

This book is a companion piece to the Master Chassis Parts Book which was distributed last October.

The new Master Body Parts Book contains a list of service replacement body parts for Hudson, Terraplane and Essex Cars for the Years 1930 to 1936 inclusive, and is intended to take the place of the year model body books for that period. Included also are parts for certain Murray built and commercial bodies, which are not supplied by the Hudson Motor Car Company.

In form and arrangement the Master Body Parts Book is similar to the Master Chassis Parts Book. A comprehensive index facilitates finding any particular part by name, and a number of illustrations further assist in determining the correct part.

Mailing of the books will begin at once. Each master dealer will receive one copy - free of charge. Following our usual plan, to guard against indiscriminate and unauthorized use, extra copies will be charged for at the rate of fifty cents per copy.

COMMERCIAL
CAR SHOCK
ABSORBERS

Let us again remind you that rear shock absorber equipment is available for both 1936 and 1937 Terraplane commercial car models.

You are aware that while all commercial cars are equipped with front shock absorbers, the rear shock absorbers are standard equipment only on the Utility Coach and Utility Coupe models.

For the 1936 Cab, Cab Pickup, Panel Delivery and Station Wagon a special shock absorber unit - part No. BZ 152362 - may be obtained through Service. This was first brought to your attention on Parts Bulletin No. 34 of the 1936 series.

This same unit - BZ 152362 - was released for the corresponding 1937 models, and is so listed on page 25 of the 1937 Group Parts Book. The list price of this shock absorber is \$7.00 each.

BZ 152362 SHOCK ABSORBER ASSEMBLY - REAR
1936-37 Cab-Cab Pu-Panel-Station

(OVER)

This information should be passed on to your sales department, so that they will be prepared to recommend as needed rear shock absorber equipment when making a commercial car sale.

COMMERCIAL
CAR CLUTCH

We also want to also remind you that the Hudson Eight clutch (10") is now being used in all commercial cars with the exception of the Utility Coach and Utility Coupe.

This large clutch which has been standard in all model 78 cars since first production of this model, became effective on the 70 Cab, Cab Pickup, Panel and Station with car No. 703830.

Necessary changes in part numbers were given to you in Parts Bulletin No. 14.

In Bulletin No. 10-A we gave instructions for the use of the 1937 camshaft and standard -fuel pump in earlier model cars.

REVISION TO
BULLETIN
NO. 10-A

It has been incorrectly inferred that we will supply the fuel pump - part No. 1-53270 - on regular parts orders for maintenance purposes. Our policy in this regard has not changed. As noted in the 1937 Group Parts Book, fuel pumps and parts for service replacement purposes must be obtained from the A. C. Spark Plug Company, Flint, Michigan, or their authorized service outlets.

In the note at the end of Bulletin 10-A the statement is made that the 1937 camshaft cannot be used on a first production 1933 engine. This is true as far as replacement of the camshaft alone is concerned. However, the substitution may be made by also changing tappet guides and oil pump gear, and sing four fuel pump gaskets, as follows.

- 1 152644 Camshaft-Six Cylinder
 - 1 152645 Camshaft-Eight Cylinder
 - 12 43806 Tappet guide - Six Cylinder
 - 16 43806 Tappet guide - Eight Cylinder
 - 1 43723 Oil pump gear
 - 4 40110 Fuel pump gasket
-

P. E. Jones,
Supervisor,
Parts Specification Division,
Service Department.

GENERAL PARTS POLICIES AND INFORMATION

1939 BULLETIN SERIES

4-A

Number

11/7/38

Date

SUBJECT

TO ALL MASTER DEALERS:

REVISIONS
TO THE
1939 PRE-
LIMINARY
GROUP
PARTS
BOOK

The 1939 Preliminary Group Parts Book does not include some of the changes which took place after the book went to press. This series of bulletins is designed to give you those changes.

If you have not received your copy of the 1939 Preliminary Group Parts Book, please keep this bulletin and file it in the book, or make a suitable reference in the groups affected.

NEW TYPE
DIFFEREN
TIAL ON
HUDSON
112

A new type differential is now being used on the Hudson 112. This new differential uses the drive gear with eight holes, also new pinion bearings, the same as used on the Hudson Six and Country Club models. This change became effective on 4-1/9 to 1 ratio axles with car No. 902545, exceptions 902801 to 902827 inclusive and on 4-5/9 to 1 axles with car No. 901356, no exceptions.

Groups and part numbers affected are as follows:

BI- REAR AXLE ASSEMBLY AND HOUSING

NEW PART NO.	OLD PART NO.	
C 157610	C 156742	Rear axle assembly - 4-1/9 to 1 - L.H.D.) 112 exc. Cab-Cab Pu.
C 157611	C 156743	Rear axle assembly - 4-1/9 to 1 - R.H.D.) Panel-Station
C 157612	C 157250	Rear axle assembly - 4-1/9 to 1 - L.H.D.) 112 Cab-Cab Pu.
c 157613	C 157251	Rear axle assembly - 4-1/9 to 1 - R.H.D.) Panel-Station
C 157614	C 156744	Rear axle assembly - 4-5/9 to 1 - L.H.D.) 112 exc. Cab-Cab Pu.
C 157615	C 156745	Rear axle assembly - 4-5/9 to 1 - R.H.D.) Panel-Station
C 157616	C 157252	Rear axle assembly - 4-5/9 to 1 - L.H.D.) 11 Cab-Cab-pu.
C 157617	C 157253	Rear axle assembly-4-5/9 to 1-R.H.D.) Panel-Station

B2- DIFFERENTIAL CARRIER

0 152655	Diff. carrier and gear set assembly-4-1/9-	112
C 152662	Diff. carrier and gear set assembly-4-5/9-	112
BX 44580	Diff. carrier and caD assembly	112

(OVER)

B3 - DRIVE GEAR AND PINION

NEW PART NO.	OLD PART NO.		
BX 157529	F 44539	Drive gear and pinion - matched - 4-1/9	112
BX 157533	F 44540	Drive gear and pinion - matched - 4-5/9	112
BX 157530	BX 42256	Drive gear - 4-1/9	112
BX 157534	BX 44542	Drive gear - 4-5/9	112
BX 157531	BX 44542	Drive pinion - 4-1/9	112
BX 157535	BX 44543	Drive pinion - 4-5/9	112
RZ 157540	BZ 71178	Drive gear bolt	112
	BX 40157	Drive gear bolt lock (discontinued)	112
BX 70867		Drive gear bolt lock washer	112
BX 170248	BX71261	Drive pinion nut	112
BX 71055	BX71051	Drive pinion washer	112

B4 - DIFFERENTIAL PARTS

BX 157548	BX 150072	Diff. case and stud assembly	112
BX 157553	BX 40191	Diff. pinion shaft	112
BX 170215	BX 71110	Diff. bearing assembly	112
BX 170216	BX 71711	Diff. bearing cone	112
BX 170217	BX 71283	Diff. bearing cup	112

B5- PINION HOUSING GROUP

BX 170233	BX 71181	Pinion bearing assembly - front	112
BX 170234	BX 71182	Pinion bearing cone - front	112
BX 170235	BX 71192	Pinion bearing cup - front	112
BX 170218	BX 71181	Pinion bearing assembly - rear	112
BX 170019	BX 71181	Pinion bearing cone-rear	112
BX 170220	BX 71192	Pinion bearing cup - rear	112
BX 157557	BX 40212	Pinion rear bearing shim - thin	112
BX 157558	BX 41099	Pinion rear bearing shim - medium	112
BX 157559	BX 40213	Pinion rear bearing shim - thick	112
BX 157560	BX 40192	Pinion rear bearing shim retainer	112
BX 157561	BX 44585	Pinion bearing spacer	112
	BX 44590	Pinion housing oil baffle (discontinued)	112

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GENERAL PARTS POLICIES AND INFORMATION

1939 BULLETIN SERIES

5

Number

11-10-38

Date

SUBJECT

TO ALL MASTER DEALERS:

SERVICE
TAPPETS
FOR 1934
THROUGH
1939

In servicing tappets on Hudson and Terraplane cars from 1935 to the present, the 1939 tappet (BM 152646) which has a radius, should be used to replace all 2" and 3" tappets on 1935-36-37-38 cars. The 1-1/2" tappet (BM 45443) should be used only on 1934 models, on which it was original equipment.

Summary of service requirements follows

BM 45443 VALVE TAPPET 1934 Hudson and Terraplane
BM 152646 VALVE TAPPET 1935 thru 1939 all models

This information supersedes and cancels all previous information on the subject.

WATER PUMP
REPAIR KITS
FOR 1936-
1937-1938

The Water Pump Repair Kits F 3-58323 and F 158324 recently released for 1939 cars, have proven to be very popular items, and we are receiving requests for similar kits for previous car models.

You will be interested to know that these 1939 kits are suitable for corresponding 1936-37-38 cars; and in using them for these models you get the advantage of the now type seal which is an improvement over the original seal.

F 158323 WATER PUMP REPAIR KIT - For all 1936-37-38-39 cars
except models 63, 73, 83 and 1939 Country Club Six.

F 158324 WATER PUMP REPAIR KIT - For models 63, 73, 83, and
1939 Country Club Six

1937-38
ROOF PANELS

The Parts Department has a limited supply of 1937 and 1938 roof panels in which the door headers are assembled and will be shipped without extra cost.

The door headers are different for Brougham, Sedan and Utility Coach, although the roof Panels are identical. Therefore, in ordering roof panels for these 1937 and 1938 cars, please specify the body model.

P. E. Jones,
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Parts Specification Division,
Service Department

(THIS BULLETIN AS WRITTEN IS BEING MAILED TO DEALERS AS
BULLETIN NO. 2)

PRICE
REVISIONS

The following changes in list price should be made in the numerical Parts Price List. This will agree with the list prices shown in the latest Confidential Net Price List and Selected Parts Price List No. 17, effective April 1, 1937.

Part No.

2655	.25	38505	8.00	43239	6.50	61622	.80
13126	.15	38506	8.75	43246	6.50	62544	.15
13179	.70	38507	8.75	43712	7.50	62549	1.25
21003	6.00	38670	5.75	45734	7.50	62855	8.25
22296	.10	38830	6.25	43735	6.25	62859	4.25
29863	1.25	38831	8.75	43736	6.50	63190	.70
29910	.15	38843	9.65	44085	.50	63346	8.25
29922	.15	38894	9.00	44539	12.50	63347	4.25
29936	.15	38895	8.00	44540	12.50	63527	.80
30836	8.25	38896	9.00	44541	8.25	65551	.15
30837	4.25	38897	9.00	44542	4.25	63797	.95
30838	8.25	38898	9.00	44543	4.25	65018	.25
30839	4.25	38905	9.00	44562	5.00	65040	.25
31070	.15	39004	6.00	44563	5.50	65189	.15
33081	1.25	40046	.25	44613	.95	65191	.15
33096	.20	40150	.30	44647	.95	65199	1.25
33156	.65	40161	12.50	44734	.15	150067	5.50
33199	.15	40162	8.25	44735	.20	150088	.95
33204	.20	40163	4.25	45280	5.00	150090	.95
34042	1.25	40165	12.50	45281	5.50	150242	1.25
35001	6.00	40166	8.25	45283	8.50	150477	5.50
35034	1.25	40167	4.25	45284	8.50	150478	6.00
35086	.10	40179	5.00	45285	8.50	150479	8.50
35183	.80	40260	1.25	45286	7.75	150480	8.50
35184	.65	40530	6.25	45287	10.00	150481	8.50
36033	6.00	40942	1.25	45954	1.25	153760	5.50
37029	.45	41031	6.50	46473	8.50	153751	6.00
37048	.95	42038	1.00	46474	7.75	153752	6.00
37118	6.00	42255	12.50	46475	10.00	153753	5.50
37180	1.25	42256	8.25	46740	8.50	153754	6.00
37223	.80	42257	4.25	46741	7.75	153760	8.50
37323	.65	42265	5.00	46742	8.50	153761	8.50
38044	.15	42745	4.50	47118	1.25	153764	8.50
38090	.15	42746	6.50	47208	5.00	154500	8.50
38500	5.75	43120	5.00	47209	5.50	154501	8.50
38501	6.25	43122	6.60	47215	8.50	164503	8.50
38503	9.40	43123	6.25	47216	8.50	164504	8.50
38504	9.65	43167	4.50	47217	10.00	154519	8.60
		43169	6.50	61246	5.00	154520	8.50

P.E. Tones,
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Parts Specification Division,
Service Department

GENERAL PARTS POLICIES AND INFORMATION

1939 BULLETIN SERIES

7

Number

12/12/38

Date

SUBJECT

TO ALL MASTER DEALERS:

NEW TYPE
BRAKE
LINING ON
MODELS
95 AND 97

A new type brake lining is now being used for the primary shoes on models 95 and 97.

This changes the braking characteristics to such an extent that first and second type brakes are not interchangeable except in complete sets (four wheels). This change became effective in production as follows -

For models 95-97 L.H.D. - New brakes effective with L.H.D. car No. 3898 (exceptions 4001 to 4251 for 4-1/9 to 1 ratio; and with Car No. 3992 (exceptions 4001 to 4251 for to 4-5/9 to 1 ratio.

Old brakes again used on 95-97 L.H.D. starting with car No. 12982 (exceptions 13001 to 14225) for 4-1/9 to 1 ratio and with car No. 12173 (exceptions 13001 to 15317) for 4-5/9 ratio.

New brakes again used on 95-97 L.H.D. starting with car No. 12912 (exceptions 13001 to 14175) for 4-1/9 to 1 ratio; and with car No. 14883 (exceptions 16501 to 16860) for 4-5/9 to 1 ratio.

For models 95-97 R.H.D. - New brakes effective with R.H.D. car No. 14820 (exceptions 18001 to 18236)for 4-1/9 to 1 ratio; and with first production of 95-97 R. H. D.with 4-5/9 -to 1. ratio.

Part numbers affected are as follows

BX 158824 Brake shoes and lining assy. (Supersedes 150997)

F 158827 Lining and rivets - package (Supersedes 151011)

1939
SERVICE
TRANS-
MISSION
ASSEMBLY

For 1939 the conditions which affect parts required in various transmission assemblies have increased by the introduction of Handy Shift, and the use of 16 x 5.50 tires as optional equipment on 112 Utility Coach and Utility Coupe.

The transmission proper is the same in every case, and the difference in the assemblies involves only speedometer gears and interlock arrangement. A separate transmission assembly for each model, ratio and tire size would require some twenty part numbers.

Therefore in order that you may stock one transmission, which by minor alterations may be suitable-for any 1939 car, we have issued only one part number - C 158644 - which is shown on page 28 of the Preliminary 1939 Group Parts Book.

This assembly is suitable for use without change on Hudson Six and Country Club Series with 4-1/9 to 1 axle ratio, and either Handy Shift or Electric Hand.

(OVER)

1938
SERVICE
TRANSMIS-
SION
ASSEMBLY
Cont'd

Listed below are changes to adapt the assembly for use in cars as noted -

1. For Hudson 112 with Handy Shift or Electric Hand.
Remove lock rod link guide, etc., from low and reverse side.
Remove 48673 lock ball spring cap (low and reverse),
Replace with 38993 cap.
Remove 48674 lock ball spring plunger (low and reverse).
Add 157573 lock ball spring spacer (low and reverse)

 2. For Hudson 112 with conventional control.
Remove lock rod link guide, etc., from low and reverse side.
Remove 41151 lock ball spring (low and reverse). Replace with 41236 spring
Remove 48673 lock ball spring cap (low and reverse),
Replace with 38993 cap. Remove 48674 lock ball spring plunger (low and reverse).
Remove 41151 lock ball spring, (second and high). Replace with 47641 spring.

 3. For 4-5/9 to 1 axle ratio, or for Hudson 112 with 16 x 5.50 tires, replace speedometer gear and pinion with suitable parts as shown in group K8 of the Parts Book.
-

P. E. Jones,

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Parts Specification Division,
Service Department

(THIS BULLETIN AS WRITTEN IS BEING MAILED TO DEALERS AS BULLETIN
NO. 4.)

GENERAL PARTS POLICIES AND INFORMATION

1939 BULLETIN SERIES

12

Number

2/1/39

Date

SUBJECT

TO ALL MASTER DEALERS:

NEW
PISTON
RINGS

A new lower oil ring is now being used on the pistons of the 1939 six cylinder models. This now ring is 5/32" in width instead of 3/16" as formerly.

This change became effective in production with car Nos. 9024626 L.H.D., 9025073 R.H.D., 92249039, 9324896, 9824502.

Part numbers are released for the new rings and for the piston with narrower lower oil ring groove. Old and new type pistons (equipped with proper rings) are interchangeable.

- F 158421 PISTON - Supersedes 47097
- F 158423 PISTON RING - LOWER OIL - Supersedes 43456
For lower groove only.

The Parts Department is now substituting 158421 piston for 47097 in certain sizes. You should therefore order a supply of the new ring 158423 for stock, in order to be prepared to handle the new piston without delay.

1937
HUDSON
RADIATOR
ORNAMENT
CREST

Lately we have had requests for the red catalin ornament which is a part of 121117 Radiator Crest and Mounting Assembly used on the 1937 models 73 through 77.

This red ornament has not hitherto been supplied separately as we felt that it would be extremely difficult to replace it in the mounting.

However, to meet the demand that apparently exists at the present this ornament has been made available as a service replacement item. The part number and price follow:

	LIST PRICE
BO 121161 RADIATOR ORNAMENT CREST For models 71 through 77	\$1.25

PRICE
CORRECTION

Please make the following price correction in the 1939 Numerical Parts Price List

C 157929 Change price to ... \$5.00

(OVER)

COLOR
IDENTIFI-
CATION
SYMBOL
STAMPED
ON NEW
CARS

When a car comes into your shop for repairs involving refinish or touch-up work, it is sometimes rather difficult to definitely identify the body color.

Cards with color chips of the 1939 body lacquers are now available and may be obtained at a price of twenty five cents each from the Dealer Cooperative Company, 1959 East Jefferson Avenue, Detroit, Michigan. These cards aid materially in matching colors for touch-up jobs.

As an additional help in determining the original body color, a letter symbol indicating the color option is now being stamped on the rear of the right front body pillar of all new cars.

This letter symbol may be seen by opening the right front door. It is located about six inches below the car number plate, in the square formed by the four rivets which hold the upper hinge. All cars, beginning with serial No. 26038 are provided with this color identification symbol according to the following code

K	Black	G	Gunmetal Blue
H	Harbor Blue	M	Maroon
N	Navajo Brown	Q	Queen Gray
P	Peacock Blue	B	Bermuda Tan
S	Shadow Green	J	Jewel Green
R	Riviera Tan	RR	Morocco Red

CC Williamsburg Cream

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